



TECHNICAL SPECIFICATION

NAPCO PVC Rigid Conduit 45° Bends

SCOPE

This specification covers the requirements for PVC (polyvinyl chloride) Rigid Conduit 45° Bends. Nominal sizes of ½" to 8" are manufactured to meet the requirements of CSA C22.2 No. 211.2.

MATERIALS

The bends are fabricated from PVC Rigid Conduit pipe, meeting CSA C22.2 No. 211.2.

MARKING

Markings on the bends are as specified in CSA C22.2 No. 211.2.

TEST REQUIREMENTS

Quality testing is as per NAPCO's Quality Control program and in accordance with CSA C22.2 No. 211.2.

BEND DIMENSIONS

Nominal Size (in)	Part Number	L (in)	R (in)	d, Avg. (in)
½	REE1045	1.5	4.0	0.840
¾	REE1545	1.5	4.5	1.050
1	REE2045	1.9	5.8	1.315
1 ¼	REE2545	2.0	7.3	1.660
1 ½	REE3045	2.0	8.3	1.900
2	REE3545	2.0	9.5	2.375
2 ½	REE4045	3.0	10.5	2.875
3	REE4545	3.1	13.0	3.500
3 ½	REE5045	3.3	15.0	4.000
4	REE5545	3.4	16.0	4.500
5	REE6045	3.6	24.0	5.565
6	REE6545	3.8	30.0	6.625
8	REE7045	10.0	48.0 Min	8.622

