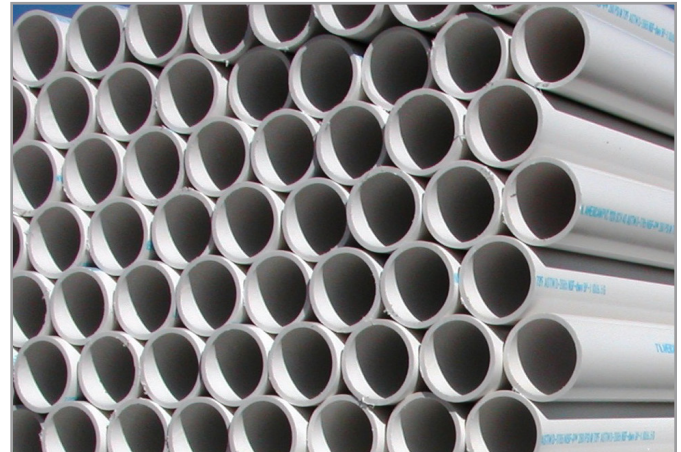




ASTM D1785/D2665 Sch. 40 PVC Pressure/DWV Pipe ASTM D1785 Sch. 80 PVC Pressure Pipe | Solvent Weld

NAPCO's ASTM D1785 Solvent Weld PVC Pipe product line is manufactured to meet the needs of residential, commercial, & industrial plumbing systems, and other pressure applications. With top quality raw materials and modern processing technology, our ASTM D1785 pipe meets all industry standards in addition to our own rigorous quality control standards.

For sizes 1 1/4" and larger, our ASTM D1785 Schedule 40 pipe is also dual rated to ASTM D2665 for DWV applications. This gives the designer, installer, and end user the flexibility of one product for two distinct applications. NAPCO produces ASTM D1785 Solvent Weld pipe in both solid wall and various perforated styles.



Short Form Specification		
Pipe Standard:	ASTM D1785 & ASTM D2665** Sch. 40	ASTM D1785 Sch. 80
Applications:	Water DWV**	Water
Diameter Std.:	Iron Pipe Size (IPS)	
Nominal Sizes:	1/2", 3/4", 1", 1 1/4", 1 1/2", 2", 2 1/2", 3", 4", 5", 6", 8", 10", 12", 14", 16", 18", 20", 24"	
Pressure Ratings:	See Next Page	
Length:	10' or 20'	
Color:	White	Gray
Pipe Compound:	ASTM D1784 Cell Class 12454	
Pipe Joint Std.:	ASTM D2672	
Pipe Options:	Solid Wall Plain End (M x M) Solid Wall Bell End (M x F) 2 Hole Perforated Bell End (M x F) 3 Hole Perforated Bell End (M x F)	
Gasket Standard:	ASTM F477	
Certifications:	NSF 14 & NSF 61 IAPMO Uniform Plumbing Code*	
Installation Std.:	ASTM D2774 & ASTM D2855	

*IAPMO Uniform Plumbing Code listed products must be requested at time of order.
**Sizes 1/2", 3/4", 1" & 5" are not included in the ASTM D2665 DWV pipe standard.



USE OF PVC PIPE IN EXHAUST SYSTEMS

WARNING: Failure to follow these instructions exactly could result in serious injury, death, or property damage.

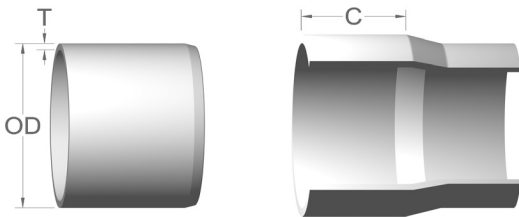
WARNING: Flue gas temperature should not exceed 140° Fahrenheit. PVC pipe exposed to temperatures higher than 140° Fahrenheit may melt or change shape, resulting in leakage of exhaust fumes and property damage.

WARNING CARBON MONOXIDE POISONING HAZARD: Vent pipe must be properly installed in accordance with all local and national plumbing and HVAC installation standards and codes.

NAPCO assumes no responsibility for equipment installed in violation of any code or regulation.



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Notes:

1. These dimensions are for estimating purposes only. All dimensions are in inches unless otherwise specified.
2. ASTM Pressure Rating @ 73°F and includes 2:1 safety factor.
3. Internal diameter calculated using nominal outside diameter and minimum wall thickness.

D1785 PIPE DIMENSIONS & PERFORMANCE						
Nominal Size	Outside Diameter (OD)	Class	Pressure Rating (psi)	Min. Wall Thickness (T1)	Internal Diameter (ID)	Bell Depth (C)
½"	0.840	Sch. 40	600	0.109	0.622	1.750
		Sch. 80	850	0.147	0.546	
¾"	1.050	Sch. 40	480	0.113	0.824	2.500
		Sch. 80	690	0.154	0.742	
1"	1.315	Sch. 40	450	0.133	1.049	2.500
		Sch. 80	630	0.179	0.957	
1¼"	1.660	Sch. 40	370	0.140	1.380	2.500
		Sch. 80	520	0.191	1.278	
1½"	1.900	Sch. 40	330	0.145	1.610	2.500
		Sch. 80	470	0.200	1.500	
2"	2.375	Sch. 40	280	0.154	2.067	3.250
		Sch. 80	400	0.218	1.939	
2½"	2.875	Sch. 40	300	0.203	2.469	3.500
		Sch. 80	420	0.276	2.323	
3"	3.500	Sch. 40	260	0.216	3.068	4.250
		Sch. 80	370	0.300	2.900	
4"	4.500	Sch. 40	220	0.237	4.026	5.500
		Sch. 80	320	0.337	3.826	
5"	5.563	Sch. 40	190	0.258	5.047	6.000
		Sch. 80	290	0.375	4.813	
6"	6.625	Sch. 40	180	0.280	6.065	7.000
		Sch. 80	280	0.432	5.761	
8"	8.625	Sch. 40	160	0.322	7.981	7.500
		Sch. 80	250	0.500	7.625	
10"	10.750	Sch. 40	140	0.365	10.020	8.500
		Sch. 80	230	0.593	9.564	
12"	12.750	Sch. 40	130	0.406	11.938	10.000
		Sch. 80	230	0.687	11.376	
14"	14.000	Sch. 40	130	0.437	13.126	10.000
16"	16.000	Sch. 40	130	0.500	15.000	10.000
18"	18.000	Sch. 40	130	0.562	16.876	12.000
20"	20.000	Sch. 40	120	0.593	18.814	12.000
24"	24.000	Sch. 40	120	0.687	22.626	12.000



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D1785 PIPE PERFORATION PATTERNS					
Nominal Size	Perforation Rows	Circumferential Hole Spacing	Longitudinal Hole Spacing (in)	Hole Diameter (in)	Inlet Area (in ² /ft pipe)
4"	2	120°	5.000	0.500	0.942
	3	60°-60°	5.000	0.500	1.414
6"	2	120°	5.000	0.500	0.942
	3	60°-60°	5.000	0.500	1.414
8"	2	120°	5.000	0.500	0.942
	3	60°-60°	5.000	0.500	1.414

