



## TECHNICAL SPECIFICATION

### PVC Duct 45 Degree, 36" Radius Sweep Bend

#### SCOPE

This specification covers the requirements for 2" to 4", 45 Degree, 36" Radius Sweep Bends, fabricated from PVC (polyvinyl chloride) Duct with a bell end. The duct pipe and bends are certified to the Canadian Standards Association (CSA) standard C22.2 No.211.1.

#### MATERIALS

The pipe is manufactured from high quality PVC compound.

#### PIPE

The pipe used to manufacture this product conforms to CSA C22.2 No. 211.1, Type DB2/ES2 for direct burial or encasement in concrete or masonry.

#### TEST REQUIREMENTS

Quality testing is as per NAPCO's Quality Control program and in accordance with CSA C22.2 NO.211.1.

#### BEND DIMENSIONS

Part Number	Nominal Size in (mm)	Outside Diameter (d) in	Wall Thickness (s) in	(L), Min. in
45B2x36	2	2.244 – 2.256	0.070 – 0.089	3.5
45B3x36	3	3.242 – 3.258	0.090 – 0.104	4.5
45B35x36	3 ½	3.720 – 3.740	0.098 – 0.110	4.5
45B4x36	4	4.207 – 4.224	0.110 – 0.127	4.5

