



TECHNICAL SPECIFICATION

PVC Duct 45 Degree, 60" Radius Sweep Bend

SCOPE

This specification covers the requirements for 4" and 6", 45 Degree, 60" Radius Sweep Bends, fabricated from PVC (polyvinyl chloride) Duct with a bell end.

MATERIALS

The pipe is manufactured from high quality PVC compound.

PIPE

The pipe used to manufacture this product conforms to CSA C22.2 No. 211.1, Type DB2/ES2 for direct burial or encasement in concrete or masonry.

TEST REQUIREMENTS

Quality testing is as per NAPCO's Quality Control program and in accordance with CSA C22.2 NO.211.1.

BEND DIMENSIONS

Part Number	Nominal Size in (mm)	Outside Diameter (d) in	Wall Thickness (s) in	(L), Min. in
45B4x60	4 (104)	4.207 – 4.224	0.110 – 0.127	4.5
45B6x60	6 (155)	6.264 – 6.285	0.155 – 0.170	4.5

