



TECHNICAL SPECIFICATION

PVC Duct

90 Degree, 900mm (36") Radius Split Sweep Bend

SCOPE

This specification covers the requirements for 53mm (2") to 103mm (4"), 90 Degree, 900mm (36") Radius Split Sweep Bends, fabricated from PVC (polyvinyl chloride) Duct, with a bell end. The duct pipe used to fabricate these bends is certified to the Canadian Standards Association (CSA) standard C22.2 No.211.1.

MATERIALS

The pipe used to manufacture this product is certified to CSA C22.2 No. 211.1, Type DB2/ES2 for direct burial or encasement in concrete or masonry. The bend is split longitudinally along the outside of the bend and an H section for closing the split bend is included.

TEST REQUIREMENTS

Quality testing is as per NAPCO's Quality Control program and in accordance with CSA C22.2 NO.211.1.

BEND DIMENSIONS

Part Number	Nominal Size (mm)	Outside Diameter, d (mm)	Min. Wall Thickness, s (mm)	Min. L (mm)
90B2x36	53	57.00 – 57.30	1.78	38.0
90B3x36	78	82.35 – 82.75	2.03	38.0
90B35x36	91	94.50 – 95.00	2.29	44.5
90B4x36	103	106.85 – 107.30	2.67	50.5

