



## TECHNICAL SPECIFICATION

### Solvent Weld Sewer Pipe, 320 kPa (46 psi) Cell classification 12364

#### SCOPE

This specification designates the general requirements for PVC solvent weld sewer pipe for building sewer. Nominal 4" size is certified to the Canadian Standards Association (CSA) B182.1 and the Bureau de Normalisation du Quebec (BNQ) BNQ 3624-130.

#### PIPE

This pipe has a minimum pipe stiffness of 320 kPa (46 psi) when measured at a maximum pipe deflection of 5.0% of pipe I.D.

#### MATERIAL

The pipe is manufactured from PVC compound which meets the cell classification requirements of 12364 as defined by ASTM D1784.

PIPE DIMENSIONS Nom. Size in (mm)	Product Code	Outside Diameter (OD) in	Average Bell Depth (BD) in	Pipe Length Incl. Bell (L) ft
4 (100)	SS04010	4.206 – 4.224	3.0	10

