



TECHNICAL SPECIFICATION

Perforated Solvent Weld Sewer Pipe Cell classification 12364

SCOPE

This specification covers the general requirements for perforated (3 hole) PVC sewer pipe with solvent weld joints. Nominal sizes 3", 4" and 6" are certified to the Canadian Standards Association (CSA) Standard B182.1 and Bureau de Normalisation du Quebec (BNQ) BNQ 3624-050.

PIPE

This pipe has a minimum pipe stiffness of 275 kPa (40 psi) when measured at a maximum pipe deflection of 5.0% of pipe I.D. The perforation pattern for this pipe is shown below.

MATERIAL

The pipe is manufactured from PVC compound which meets the cell classification requirements of 12364 as defined by ASTM D1784.

PIPE DIMENSIONS

Nom. Size in (mm)	Product Code	Outside Diameter (OD) in	Minimum Wall Thickness (t) in	Average Bell Depth (BD) in	Pipe Length Incl. Bell (L) ft
3 (75)	SS03010P3012	3.242 – 3.257	0.080	2.5	10
4 (100)	SS04010P3012	4.206 – 4.223	0.105	3.0	
6 (150)	SS06010P3012	6.264 – 6.286	0.145	4.0	

PERFORATION PATTERN:

