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TECHNICAL SPECIFICATION

PVC Superdrain Solid and Perforated

SCOPE

This specification designates the general requirements for PVC Superdrain, solid and perforated.

MATERIAL

The pipe is manufactured from PVC compound.

PIPE

Pipe is available in diameters of 75mm (3"), 100mm (4") and 150mm (6") for perforated and 75mm (3") and 100mm (4") for solid.

This product is manufactured to ASTM D 2729 with a standard length of 10 feet including the bell.

Perforation holes are 5/8" in diameter. Perforations are located at 4 o'clock and 8 o'clock (on 5" centers), and the print line is located at 12 o'clock.

MARKING

Pipe markings are as specified in ASTM D 2729.

TEST REQUIREMENTS

Quality testing is as per Royal's Quality Control program and in accordance with ASTM D 2729.

PIPE DIMENSIONS

Nom. Size in	Outside Diameter (O.D.) in	Wall Thickness (t) in	Average Bell Depth (B.D.) in	Pipe Length Incl. Bell (L) ft
3	3.242 – 3.258	0.070 – 0.080	2.5	10
4	4.206 – 4.224	0.075 – 0.089	3.0	10
6	6.264 – 6.286	0.100 – 0.120	4.0	10

